

Date: Thursday, 19/03/2009 4:31:20 PM
 User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BAR
Job Number	: 46624		
Estimate Number	: 13480		
P.O. Number	:	Part Number	: D38061
This Issue	: 19/03/2009 S.O. No. :	Drawing Number	: D3806 REV.A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	: A
Previous Run	: 46398	Material	:
Written By	:	Due Date	: 31/03/2009 Qty: 2 Um: Each
Checked & Approved By	: <u>JUD 09-03-19</u>		
Comment	: Est Rev:A 08-07-21 new issue DD verified by:ec Est Rev:B 08-09-23 redesign DD verified by:EC Est Rev:C 08-09-30 redesign DD verified by:EC Est Rev:D 09-03-04 rev.a as per dwg DD verified by:EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	M304B0500X2500	304 BAR .500 x 2.50
-----	----------------	---------------------



Comment: Qty.: 0.8820 f(s)/Unit Total : 1.7640 f(s)
 304 BAR .500 x 2.50
 batch: 110966

M 09-03-25

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



Comment: FLOW WATER JET
 1-Cut as per Dwg D3806
 Dwg Rev: A
 Prog Rev: A

2-Deburr if necessary

M 09-03-25

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

M 09-03-25

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

S 09-03-25

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1
 1-drill holes as per dwg D3806
 2-deburr

FF 09-03-27 (2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 19/03/2009 4:31:20 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BAR

Job Number: 46624

Part Number: D38061

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

09/03/07 (X2)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

ERIC L.

09/03/07

AS 09/03/30 (X2)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/04/07

Job Completion



mf 09-03-31

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

•DART AEROSPACE LTD	Work Order:	46624
Description: BAR	Part Number:	D3806-1
Inspection Dwg: D3806 Rev: A		Page 1 of 1

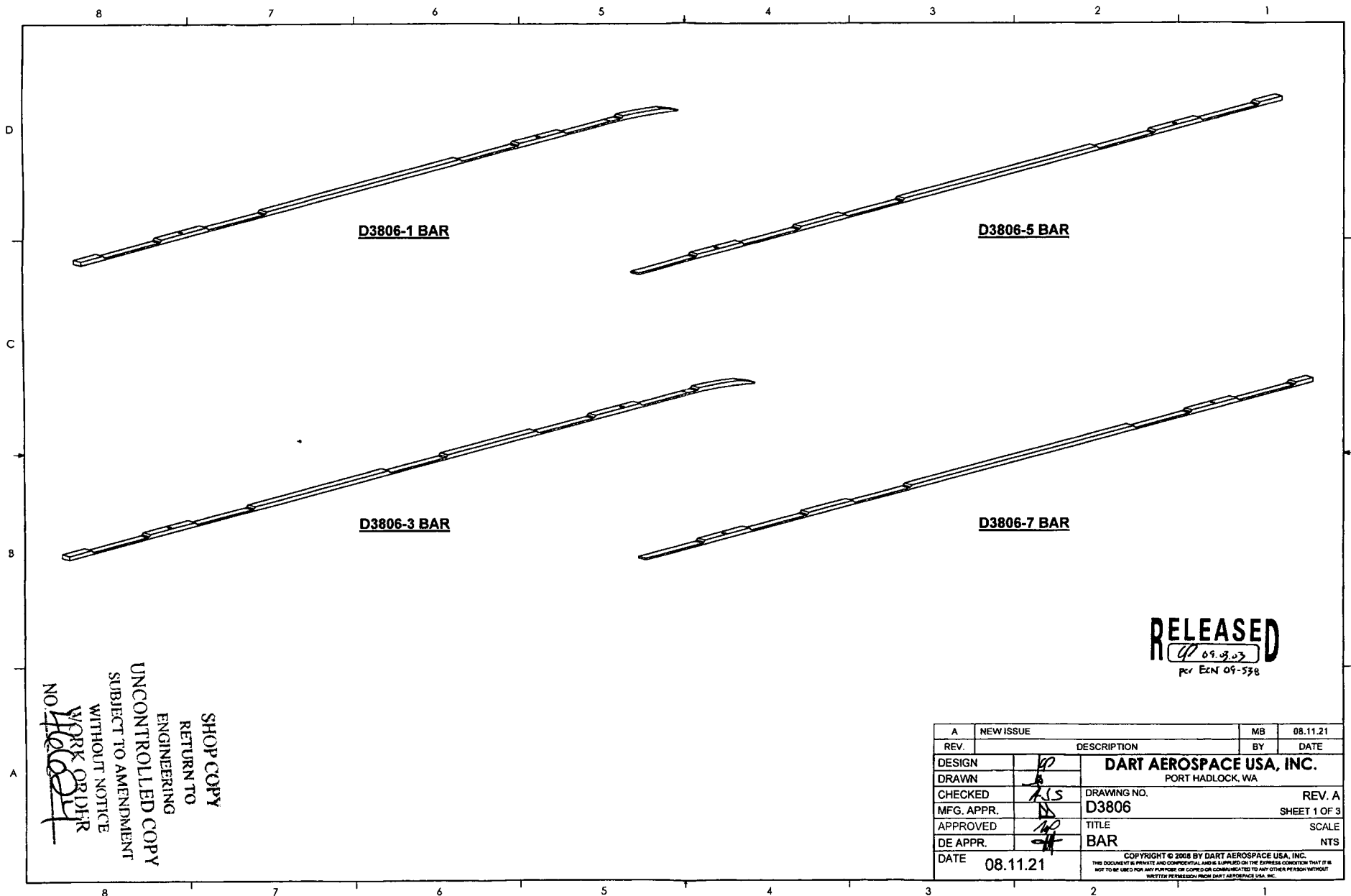
FIRST ARTICLE INSPECTION CHECKLIST

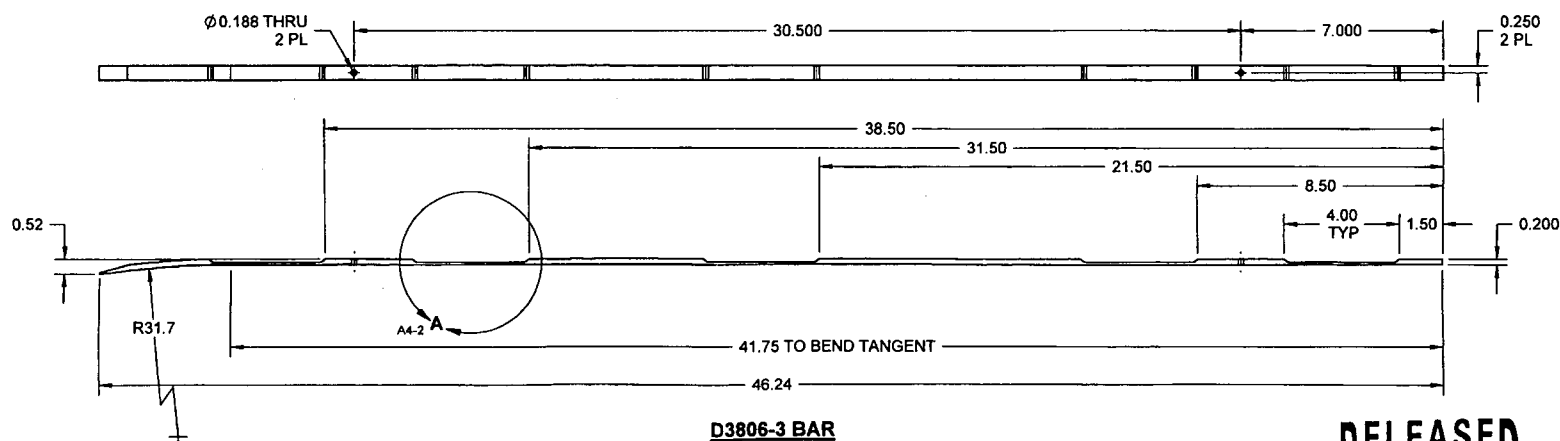
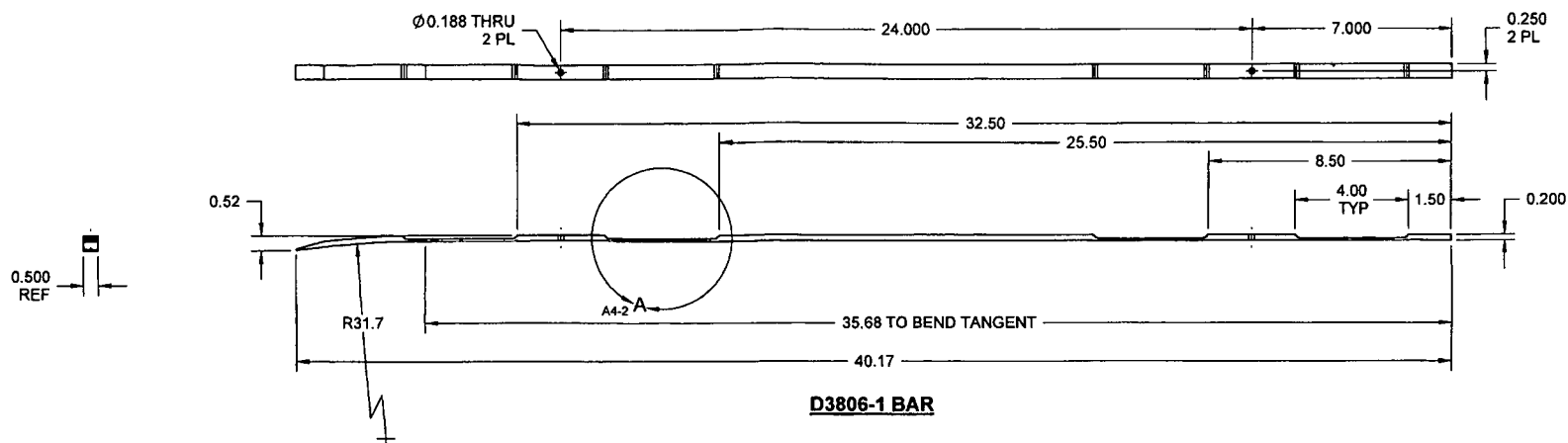
X	First Article	Prototype
---	---------------	-----------

[illegible]

Measured by:	<i>mk ml</i>	Audited by:	<i>S</i>	Prototype Approval:	<i>N/A</i>
Date:	<i>09.03.2025</i>	Date:	<i>29/03/25</i>	Date:	<i>N/A</i>

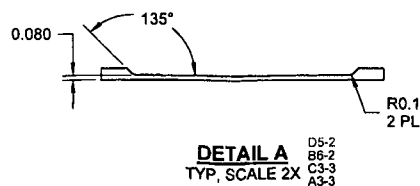
Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	





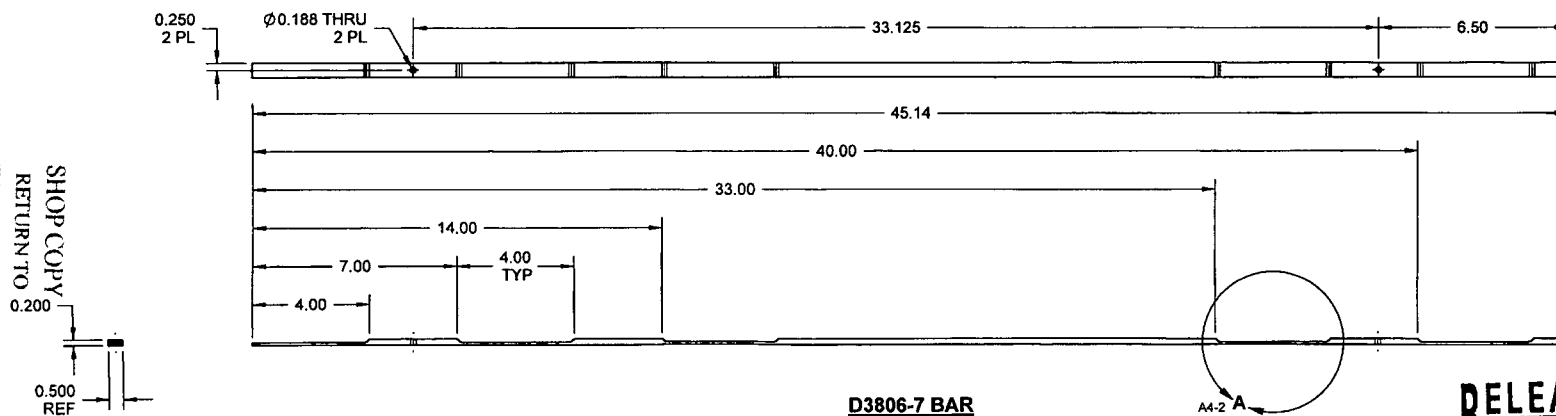
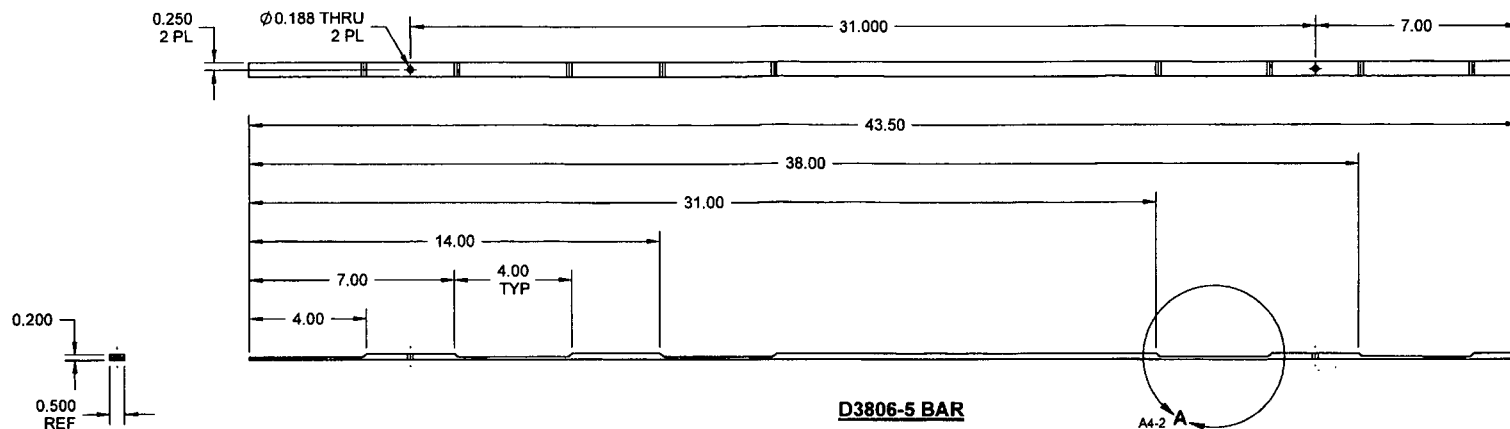
RELEASED
09.13.07

- NOTES:
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL BAR, 0.500 THICK
REF. DART SPEC. M304B
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT:
D3806-1 = 0.87 lbs
D3806-3 = 0.98 lbs



DESIGN	10	DART AEROSPACE USA, INC.	
DRAWN	15	PORT HADLOCK, WA	
CHECKED	15	DRAWING NO.	REV. A
MFG. APPR.	15	D3806	SHEET 2 OF 3
APPROVED	15	TITLE	SCALE
DE APPR.	15	BAR	NTS
DATE	08.11.21	COPYRIGHT © 2008 BY DART AEROSPACE USA, INC.	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.			

NO. 11024
SUBJECT
UNCC.
TURNS
0.500
REF
PY



RELEASED
05.03.03

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL BAR, 0.500 THICK
REF. DART SPEC. M304B
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT:
D3806-5 = 0.91 lbs
D3806-7 = 0.97 lbs

DESIGN		DART AEROSPACE USA, INC.
DRAWN		PORT HADLOCK, WA
CHECKED		DRAWING NO. D3806
MFG. APPR.		REV. A
APPROVED		SHEET 3 OF 3
DE APPR.		TITLE BAR
DATE	08.11.21	SCALE NTS

COPYRIGHT © 2008 BY DART AEROSPACE USA, INC.
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS
NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT
WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.

NO. 1000
WORK ORDER
WITHOUT NOTICE
UNCONTROLLED COPY
ENGINEERING
RETURN TO
SHOP COPY